

# J.A.G. ENGINEERING

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AUTHORISED DISTRIBUTOR  
**ROTAX**  
KART PRODUCTS

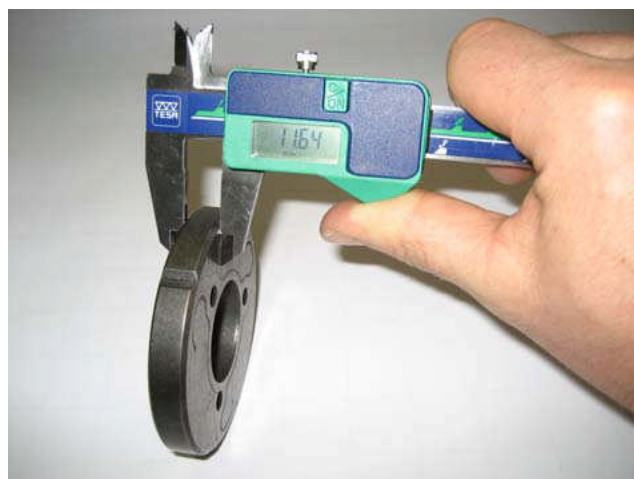


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## MEASUREMENTS FOR ROTAX MAX STEEL CLUTCH

### Height of clutch

Minimum: 11,45 mm.



### Thickness of clutch shoe

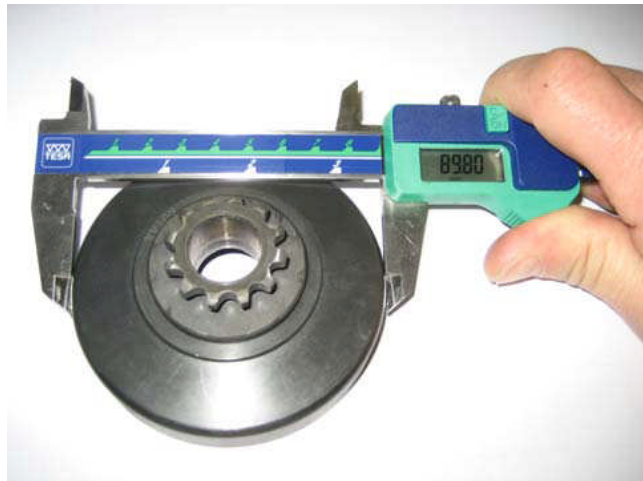
Measurement has to be taken at the 3 open ends of the clutch shoes, 5- 10 mm from the machined groove (all clutch shoes must be completely closed at measurement - no gap).

No measurement may be below 24,10 mm



**Outer diameter of clutch drum**

Diameter has to be measured with a sliding caliper just beside the radius from the shoulder (not at the open end of the clutch drum).  
Minimum diameter: 89,50 mm.



**Inner diameter of clutch drum**

The inner diameter has to be measured with a sliding calliper. The measurement has to be taken in the center of the clutch drum (on the contact area of the clutch drum).  
Maximum diameter: 84,90 mm.



**Height of sprocket with clutch drum assy.**

Minimum height: 33.9 mm

